



M4 Printing B.V.
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Technical specifications

TEX BACK

Norm	EN ISO 26986		23 domestic heavy
Intensity of use	ISO 10874 (EN 685)		32 commercial general
			41 industrial moderate
Total thickness	EN ISO 24346 (EN 428)		2,90 mm
Wear layer	EN ISO 24340 (EN 429)		0,40 mm
Total weight	EN ISO 23997 (EN 430)		1950 g/m ²
Standard width	EN ISO 24341 (EN 426)		2 - 3 - 4* m
Standard length	EN ISO 24341 (EN 426)		+/- 28 m
Abrasion group	EN 660-2		T class
Dimensional stability	EN ISO 23999 (EN 434)		≤ 0,40 %
Curling	EN ISO 23999		≤ 8 mm
Light stability	EN ISO 105 B02		≥ 6 degree
Residual indentation	EN ISO 24343-1 (EN 433)		≤ 0,20 mm
Impact sound improvement	EN ISO 717/2 s Δ Lw 16 dB		
Dynamic coefficient of friction	EN 13893		> 0,60
Slip resistance (ramp test with oil)	DIN 51130		R10 scale
Reaction to fire	EN 13501-1		Bfl-s1 class
Underfloor heating	EN 12667		suitable
Thermal resistance	ISO 8302		0,025 m ² .K/W
Thermal conductivity	EN 12524		0,12 W/(m.K)
Chemical resistance	ISO 26987 (EN 423)		resistant
Static electrical propensity	EN 1815		< 2kV on concrete
Castor chair resistance	EN ISO 4918		suitable (type wheel W)
Cold welding	Werner Müller		type A



- No heavy metals
- No solvents
- No Formaldehydes
- No harmful plasticizers



E1 means that the level of formaldehydes is inferior to 0,1ppm (=0,12 mg/m³ of air)



100% phthalate free for all products produced from May 2017 onwards

Phthalate Free

This is illustrative by the choice of raw materials of partners, of transport and of fabrication processes. Our selection of core materials is based on a combination of our clients' requirements for a quality product as well as requirements for a minimal impact on the environment. We are the leaders in terms of the implementation of clean renewable energy sources and we actively work towards the constant improvement of energy saving.



*) Please note that the data given could be imprecise and liable to modifications of a technical nature at any time. The information in these documents is valid from 01/01/2017 and M4Printing B.V. reserve the right to make changes at any moment without prior notice. Our technology is constantly evolving, so before carrying out any projects we encourage you to contact us to maintain our highest level of standards. **) Our products are classified as A+ for the emission of volatile substances inside air. (compulsive sanitary labelling in France since January 2012)